

Flexible Display Technology – Alissa M. Fitzgerald

12:17:08, 1-07-2004 – Duration: 00:08:11 minutes

IRICOH
VideoPaper

Flexible Display Technology

Alissa M. Fitzgerald
7 January 2004

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www.alissafitzgerald.com

Slide 1

Technology assessment-
Goal: Component level Review to
ensure Ricoh doesn't miss any
research/biz opp

Overview

- Company Background
- Motivation
- Display technology review
- Emerging technologies that enable flexible displays
 - Flexible thin film transistors
 - Organic Light-Emitting Diodes (OLEDs)
 - Dichromatic micro-capsules
- Flexible display market landscape and production realities
- What is the 'Killer App'?
- Conclusions

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Slide 2

Flexible Displays is Main Topic

Company Background

Technical Consulting Services in Sensor Systems, MEMS, Materials,
and Structures

- Founded in 2003
- R&D for Advanced Technology Applications
- MEMS/MST Development "feasibility to first silicon"
- Materials Reliability and Failure Analysis
- Sensor System Solutions
- Technology Assessment, Literature Search and Proposal Writing

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A

Motivation

- Are there any MEMS/Nano technologies sufficiently mature to garner the attention of Ricoh Innovators?
 - Focus on applications that fit Ricoh's product line: displays
 - Look for opportunities in algorithm development
- Narrowed focus to flexible displays
 - Large investments by major companies
 - Proliferation of cell phones, wide screen TVs indicate the public's appetite for media devices

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Mems not really a fit for IR. Quickly moved focus of tech assessment to flexible Displays

Motivation

- Flat panel displays enabled the PC laptop
- What new devices could be built with a flexible display?

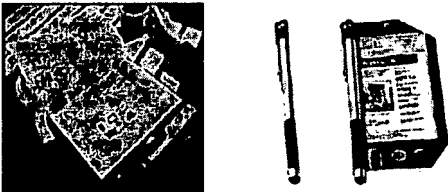


Image from IBM, Electronic Newsletter Image from University of Display Corp. Roll-up computer

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Flexibility would enable displays to become equivalent to paper

Technology Review: Anatomy of a LCD

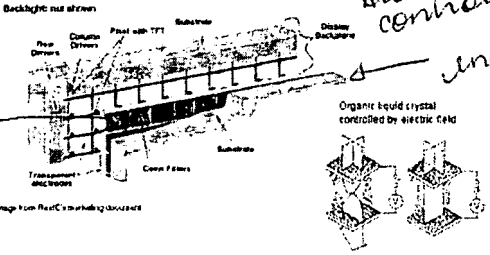


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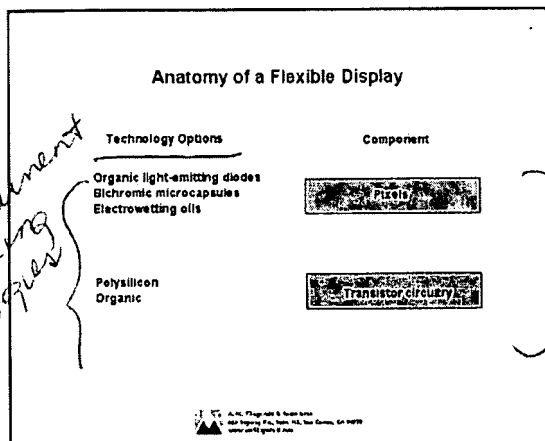
Slide 6

liquid organic 'shutter' from transparent to opaque

all electronic connections display encapsulant

protects display from H₂O, moisture

major current competing technologies



Slide 7

must become flexible to enable truly flexible Displays

Enabling Technology: Flexible Backplanes

- Flexible backplanes are the gating technology for making flexible displays reality
 - Pixels require transistor circuits to achieve switching times needed to support video
 - Current TFT technology, poly-Si (500-700 C process temps)
- Development approaches:
 - Use a high temp flexible substrate: steel
 - Lower the poly-Si process temperature (Flex ICs, Milpitas, CA)
 - Organic semiconductor materials

Image from HP's 170nm video, 75um pitch

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Slide 8

curva chevron backplanes are the gating Tech.

plastics currently can't withstand temps required for TFT tech

⇒ Tech options are being combined in many ways to see what can work on a standard semiconductor Foundary - CMOS

Low Temperature Poly-Si on Flexible Substrate

- Approach: stay with traditional semiconductor techniques, but lower process temperatures

Temp. Process	Material	Characteristics & Limitations
~1000°C	Si	Simple, mature TFT technology
~700°C	Polysilicon (a-Si)	Common, mature TFT technology
~500°C	Polysilicon (a-Si)	Common, mature TFT technology
~400°C	Polysilicon (a-Si)	Common, mature TFT technology
~300°C	Polysilicon (a-Si)	Common, mature TFT technology
~200°C	Polysilicon (a-Si)	Common, mature TFT technology
~150°C	Polysilicon (a-Si)	Common, mature TFT technology
~100°C	Polysilicon (a-Si)	Common, mature TFT technology
~50°C	Polysilicon (a-Si)	Common, mature TFT technology
~0°C	Polysilicon (a-Si)	Common, mature TFT technology

Figure 1: Comparison of flexible substrate materials and their characteristics versus process temperature. Based on 150nm technology, process at 100°C, process at 100°C, and poly-Si with 100nm pitch and 100nm gate length.

Image from HP's 170nm video, 75um pitch

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Another view/idea is to try to take Adv of liquid crystal characteristics w/o trying to use semiconductor/many capabilities

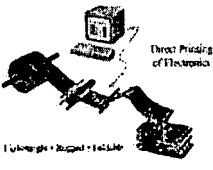
power is a limiting component that also must be addressed.

- Fuel Cell is currently one idea
- Solar cells being printed.

How Backplanes May become Flexible

Organic Transistors

- Approach: use novel semiconducting organics that can be patterned using a number of methods
 - Ink jet (Xerox, Seiko Epson)
 - Screen printing (Add-Vision, etnik)
 - Stamping (UDC, Princeton)
- No clean room needed
- Vision: Copy machines and printers that print electronic circuits



Direct Printing of Electronics

1. Inkjet printer - 2. Stamped - 3. Roll-to-roll

Source: Organic Electronics, Wiley-VCH Verlag GmbH & Co. KGaA, Weinheim, 2007

Slide 10

Organic-liquid = different
Many methods = ~~different~~

Vision - Printing Conductors

straight from PCs - getting away from expense of semiconductor fab (clean room) or furnace

Xerox has a demo addition adapted silk screen tech for a demo

Enabling Technologies: OLEDs

- Tang and Van Slyke, Eastman Kodak Laboratories, 1987, first published on light-emitting organic materials
- Current-controlled diodes as pixels
 - No need for backlight - lower power
 - Brightness, viewing angle
 - Thinner, lightweight
- Two classes of OLED materials have emerged: small molecule and light-emitting polymer (LEP)

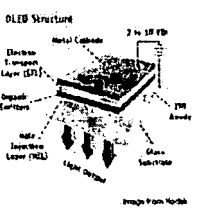


Image from: Kodak

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Consumer mkt today are already interested in mgmt OLEDs for the 3 reasons at left

"Small Molecule" vs. Polymer

- Names refer to sizes of organic molecule

Technology	IP Developers	Advantages	Disadvantages
"Small Molecule"	Kodak	High resolution, efficiency, lifetime <i>But: low yield</i>	Requires vacuum deposition, traditional lithography, difficult to scale size
Light Emitting Polymers	Cambridge Display Technologies, Dow, Seiko-Epson, etc	Low cost manufacture, roll-to-roll possible	Low resolution, poor blue emitter lifetime

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close to semiconductor

difficult to scale in size

lower res, blue emitter is great but could be great for large displays

- Polymer OLEDs hold the best promise for super-low-cost manufacture
 - Liquid polymer can be spin-coated, screened, stamped, inkjetted, etc
 - All of which can be done in "dirty" environments
 - Potential for roll-to-roll processing (e.g. newspaper presses)
 - SiPix (Milpitas)
 - Rolltronics (Menlo Park)



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CO'S
Actively
Working
in this
area

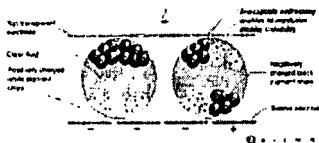
— Electronic PAPER —
— paper like displays

Still Requires a TPT (Chain flex. Tech)

Enabling Technologies: Bichromic Microcapsules

- Gyrficon, elink, Canon, Oji Paper
- Low power, uses reflected ambient light
- Static monochromatic images

Cross-Section of Electronic-Ink Microcapsules



Images from early marketing documents

A. M. Pflieger and S. A. Jones
 4811 Mayway Pl., Suite 100, San Carlos, CA 95050
 408/261-1100

New Concept⁺ Published in Nature



- Video speed response (-10 min)
- High color brightness (-40%)
- Good contrast (-35)
- Low screen consumption (-LCD)
- High resolution (-1,600 dpi)

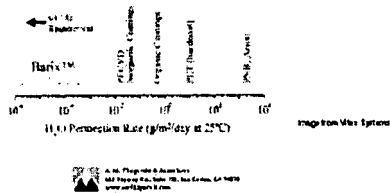
images from the ge

At 40, Pflieger said he doesn't see
that many up & coming young men
wanting to be in the military.

all that are turned on/off by electronic current

A

- Absorbed oxygen and moisture will corrode OLEDs and thin film metal traces
 - Hermetic sealing easy when the backplane is rigid
- Passivation layers must be pin-hole free, resistant to cracking and tearing
 - Quality materials are difficult to form in a "dirty" environment
- A humble but vital component to flexible display technology




- Monochromatic flexibles have been built as demo displays
- OLEDs in use on rigid substrates such as glass and silicon
 - Kodak/Sanyo produce a 5.5 cm AMOLED for digital cameras
 - Developer's kits only available for OLED on rigid substrate



CaPort DigiT
 Monochrome UI & D
 Developer's Kit



MicroEmit 2000 Graphics
Polymer OLED
18 bit RGB
Developer's Kit

 A. M. Flegg and S. Agerholm
885 Myer of P.O. Box 112, San Carlos, CA 95070
American Registry of Dietitians

- Moisture susceptibility
- Plastics are poor mechanical materials
 - Large CTE - dimensional stability is a problem
 - Low stiffness and strength
- Blue OLED lifetimes still inadequate and determine overall lifetime of display
 - But, has improved rapidly over past few years
 - 10,000 hrs. is industry benchmark

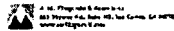
OLED Light Emitting Polymer	Lifetime (hrs) (50% of 100 cd/m ²)
Red	10,000 - 40,000
Green	> 20,000
Blue	330-3,500

[1] C. E. Scharif, "The effect of temperature on the thermal stability of polyimides," *J. Polym. Sci. Polym. Chem. Ed.*, vol. 10, pp. 1-14, 1972.

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Market Hurdles: Displacing LCDs

- LCDs expected to dominate for at least the next 8 years; still improving
 - Prices decreasing rapidly, ~ \$1/sq.in
 - Response time ~ 3 ms
 - Color gamut is 120% of NTSC
 - High resolution, improved viewing angle
- Flexibles are expected to slowly encroach on the LCD market
 - Small screen, 'disposable' apps first: cell phone, PDA
 - Niche applications where distinct advantages over LCD exist



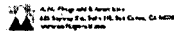
LCD estimated to dominate for 8 years (at least)

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Production Realities

- LCD is a very mature technology
 - Huge fab capacity, low costs
 - Large format screens
 - Very high manufacturing yields: 90-95%
- Flexible will have to
 - Develop a robust supply chain (materials, tools different from semi)
 - Go up yield curve
 - Lower production costs - occurs with great time and investment
 - DisplaySearch analyst - flexible will not be cost competitive with LCD until 2010

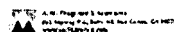
[Leveraged off semi. prod & expertise]



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IP Issues

- OLED IP is very segmented
 - Kodak and Cambridge Display Technology hold majority of patents, but there are many small players
 - IP gridlock is predicted, no one can produce without infringing someone's patent
 - Industry consolidation
 - Massive cross-licensing



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Major Players

OLED Participants

- Large-cap companies are partnering up and are heavily invested
- ~ \$80M spent annually on OLED research

Image from OLED by Samsung, "OLED by Investor's Term"

A. W. Peng and S. Hoon Lee
AT&T Display Co., Santa Clara, CA 95051
www.atl.com

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An Optimistic View

OLED Roadmap

A. W. Peng and S. Hoon Lee
AT&T Display Co., Santa Clara, CA 95051
www.atl.com

Slide 23

What is the 'Killer App'?

- Creative advertising
 - Huge banners and wraps, product labeling
 - Wireless capabilities allows for instant updating of permanent fixtures (Gyncon)
- Roll-up computers - the papyrus scroll
- Office applications
- Large area, lightweight displays for the home
- Feature-enhanced "paper"

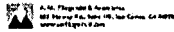
A. W. Peng and S. Hoon Lee
AT&T Display Co., Santa Clara, CA 95051
www.atl.com

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no killer app identified

Keeping an Eye to the Future

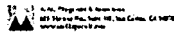
- Market Research Reports: Flexible Display
 - iSuppli
 - US Display Consortium
 - DisplaySearch
 - Wave Report
- Applications Conferences
 - Flexible Microelectronics and Display Conference (2003: Phoenix)
 - Society for Information Display
 - Smart Objects
- Primary Research Conferences
 - Materials Research Society (SF, April 04)
 - SPIE
 - IEEE



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Conclusions

- Flexible display is an exciting new technology that is still maturing
 - Flexible circuitry is key, and may ultimately be more significant
- Market success for flexible displays will depend on finding new niches that exploit its features
 - LCD technology still has significant momentum and cost advantage
- Creative applications are waiting to be discovered
- Opportunities for RII in algorithm development will emerge with application development
 - Re-evaluate in 2005



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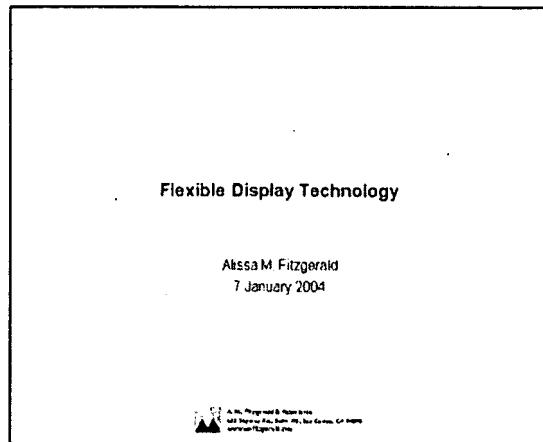
Flexible circuitry is Key

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Flexible Display Technology – Alissa M. Fitzgerald

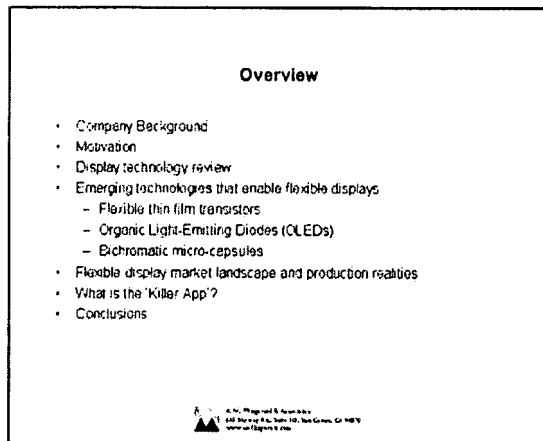
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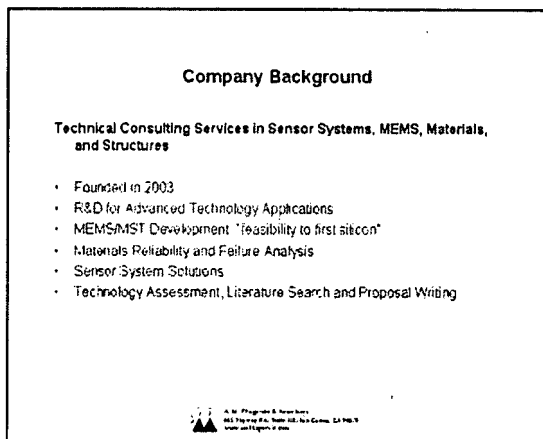
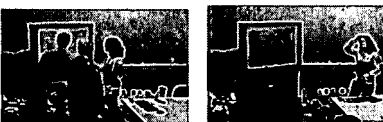
Slide 1

Technology assessment -
Goal: Component level Review to
ensure Ricoh doesn't miss any
research/biz opp



Slide 2

Flexible Displays is Main Topic



Slide 3



Motivation

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 - Focus on applications that fit Ricoh's product line: displays
 - Look for opportunities in algorithm development
- Narrowed focus to flexible displays
 - Large investments by major companies
 - Proliferation of cell phones, wide screen TVs indicate the public's appetite for media devices

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Mems not really a fit for IR. Quickly moved focus of tech assessment to flexible displays



Motivation

- Flat panel displays enabled the PC laptop
- What new devices could be built with a flexible display?

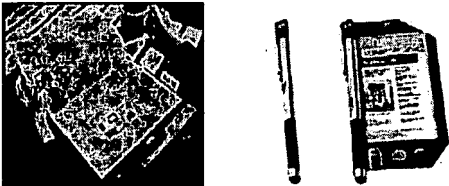


Image from IBM: Beelcon's NewsCaper Image from University of Illinois at Urbana-Champaign: Roll-up computer

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Flexibility would enable displays to become equivalent to paper



Technology Review: Anatomy of a LCD

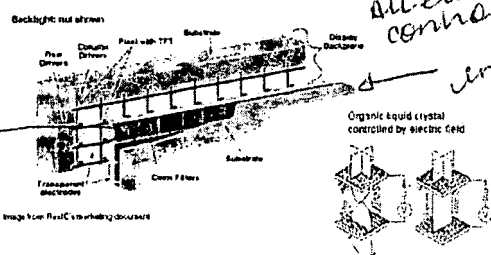


Image from Ricoh's Technology Overview

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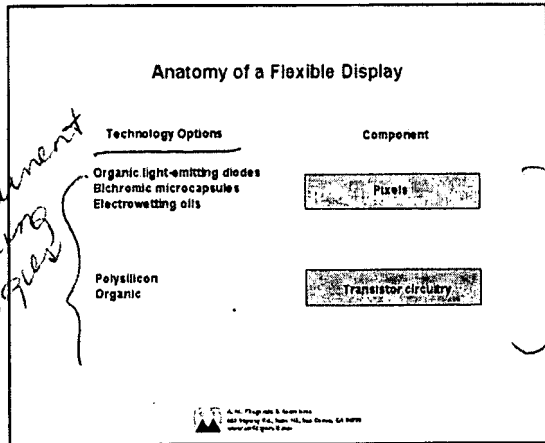
Slide 6

liquid organic 'shutter' from transparent to opaque

all electronics contained in display encapsulant

protects display from H₂O, moisture





Slide 7

must become flexible to enable truly flexible DIs plays



Enabling Technology: Flexible Backplanes

- Flexible backplanes are the gating technology for making flexible displays reality
 - Pixels require transistor circuits to achieve switching times needed to support video
 - Current TFT technology: poly-Si (500-700 °C process temps)
- Development approaches:
 - Use a high temp flexible substrate: steel
 - Lower the poly-Si process temperature (FlexICs, Milpitas, CA)
 - Organic semiconductor materials




Image from 47th Intel 130nm conf, 15th Feb 01

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curva blews backplanes are the gating Tech.

plastics currently can't withstand temps required for TFT tech

⇒ Tech options are being combined

in many ways to see what can work on a standard semiconductor Foundary - CMOS

Another view/idea is to try to take Adv of liquid crystal characteristics w/o trying to use semiconductor/many capabilities

Low Temperature Poly-Si on Flexible Substrate

- Approach: stay with traditional semiconductor techniques, but lower process temperatures

Max Process Temperature	Material	Current status (1999, 2000, 2001)
400 °C	Si	Commercial TFTs, mature technology
350 °C	Polysilicon (a-Si:H)	Commercial TFTs, mature technology
300 °C	Polysilicon (a-Si:H)	Commercial TFTs, mature technology
250 °C	Polysilicon (a-Si:H)	Commercial TFTs, mature technology
200 °C	Polysilicon (a-Si:H)	Commercial TFTs, mature technology
150 °C	Polysilicon (a-Si:H)	Commercial TFTs, mature technology
100 °C	Polysilicon (a-Si:H)	Commercial TFTs, mature technology
50 °C	Polysilicon (a-Si:H)	Commercial TFTs, mature technology

Figure 1: Summary of the low temperature poly-Si and other thin film transistor (TFT) technology options. Material is (a-Si:H) and others represent a 100% yield, production ready technology. The yield is the ratio of the number of TFTs to the number of TFTs that can be produced on a given substrate.

Image from Philips' 130nm conf, 15th Feb 01

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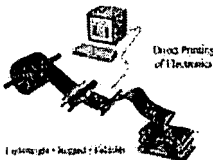


power is a handling component that also must be addressed.
 - Fuel Cell is currently one idea
 - Solar cells being printed.

How Backplanes May become Flexible

Organic Transistors

- Approach: use novel semiconducting organics that can be patterned using a number of methods:
 - Ink jet (Xerox, Seiko Epson)
 - Screen printing (Add-Vision, eInk)
 - Stamping (UDC, Princeton)
- No clean room needed
- Vision: Copy machines and printers that print electronic circuits



Direct Printing of Electronics

1. Inkjet - 2. Screen - 3. Stamping

Source: <http://www.xerox.com/tech/organic/organic.htm>

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Organic = liquid = different
 Many methods = ~~different~~

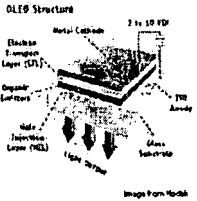
Vision - Printing Conductors

Stray from PCs - getting away from dependence of semiconductors (Clean Room) or Furnace
 Xerox has a demo
 Add-Vision adapted silk screen tech for a demo



Enabling Technologies: OLEDs

- Tang and Van Slyke, Eastman Kodak Laboratories, 1987, first published on light-emitting organic materials
- Current-controlled diodes as pixels
 - No need for backlight - lower power
 - Brightness, viewing angle
 - Thinner, lightweight
- Two classes of OLED materials have emerged: small molecule and light-emitting polymer (LEP)



OLED Structure

2 to 10 μm

Images from Horiba

Slide 11

Consumer met today are already interested in organic OLEDs for the 3 reasons at left



"Small Molecule" vs. Polymer

- Names refer to sizes of organic molecule

Technology	IP Developers	Advantages	Disadvantages
"Small Molecule"	Kodak	High resolution, efficiency, lifetime <i>But: 1000/yr</i>	Requires vacuum deposition, traditional lithography, difficult to scale size
Light Emitting Polymers	Cambridge Display Technologies, Dow, Seiko-Epson, etc	Low cost manufacture, roll-to-roll possible	Low resolution, poor blue emitter lifetime

Slide 12

close semiconductor

difficult to scale in size


lower res, blue emitter is gatt but could be great for large



Co's
Actively
Working
in this
area

Polymer Advantage: Manufacturing

- Polymer OLED's hold the best promise for super low-cost manufacture
 - Liquid polymer can be spin-coated, screened, stamped, inkjetted, etc
 - All of which can be done in "dirty" environments
 - Potential for roll-to-roll processing (e.g. newspaper presses)
 - SiPix (Milpitas)
 - Roltronics (Menlo Park)



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The ultimate goal is to
make this process cheaper
than printing



Another Tech Re: Spheres

Enabling Technologies: Bichromatic Microcapsules

- Gyricon, eInk, Canon, Cij Paper
- Low power, uses reflected ambient light
- Static monochromatic images

Cross-Section of Electrowetting Microcapsules

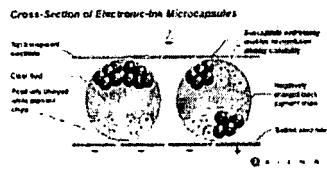




Image from a marketing document

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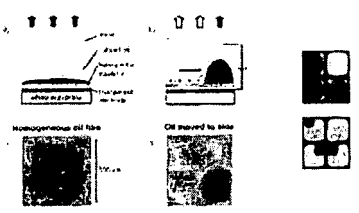
- Electronic PAPER -
- paper-like displays
- e-ink, Gyricon, Canon
- Very low power b/c of
static electric field

Still Requires a TFT (thin flex. Tech)



New Concept Published in Nature

Enabling Technologies: Philips Oil Concept



Homogeneous oil film
Oil moved to form

Image from Philips

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or that are turned on/off by
electronic current



Enabling Technologies: Moisture Barriers

- Absorbed oxygen and moisture will corrode OLEDs and thin film metal traces
 - Hermetic sealing easy when the backplane is rigid
- Passivation layers must be pin-hole free, resistant to cracking and tearing
 - Quality materials are difficult to form in a "dirty" environment
- A humble but vital component to flexible display technology

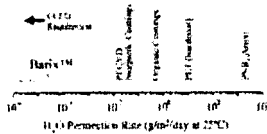


Image from Visteo Systems

A. H. Phang and S. H. Lee
 4400 University Ave., Suite 100, San Jose, CA 95128
 www.visteo.com

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State of the Art

- Monochromatic flexibles have been built as demo displays
- OLEDs in use on rigid substrates such as glass and silicon
 - Kodak/Sony produce a 5.5 cm AMOLED for digital cameras
 - Developer's kits only available for OLED on rigid substrate



DuPont Light
 Emitting Polymer OLED
 Developer's Kit



Microflex OLED Display
 1.5" x 1.0" x 0.1"
 Developer's Kit

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 www.visteo.com

Slide 17

Technical Hurdles: Reliability and Longevity

- Moisture susceptibility
- Plastics are poor mechanical materials
 - Large CTE - dimensional stability is a problem
 - Low softness and strength
- Blue OLED lifetimes still inadequate and determine overall lifetime of display
 - Eut, has improved rapidly over past few years
 - 10,000 hrs. is industry benchmark

OLED Light Emitting Polymer	Lifetime (hrs) (50% of 100 cd/m²)
Red	10,000 - 40,000
Green	> 20,000
Blue	330-3,500


[1] Chien F. C. et al., "Recent developments in flexible and portable lighting technology: High-resolution OLED displays," Organic Light Emitting Polymer and Polymer Light Emitting Diodes, 1998, pp. 1-13

A. H. Phang and S. H. Lee
 4400 University Ave., Suite 100, San Jose, CA 95128
 www.visteo.com

Slide 18

Market Hurdles: Displacing LCDs

- LCDs expected to dominate for at least the next 8 years; still improving
 - Prices decreasing rapidly, ~ \$1/sq. in
 - Response time ~ 3 ms
 - Color gamut is 120% of NTSC
 - High resolution, improved viewing angle
- Flexibles are expected to slowly encroach on the LCD market
 - Small screen, 'disposable' apps first: cell phone, PDA
 - Niche applications where distinct advantages over LCD exist

 A. H. Phipps and Associates
1000 Highway 101, Suite 100, San Carlos, CA 94068
www.ahp.com


Slide 19

LCD estimated to dominate
for 8 years (at least)



Production Realities

- LCD is a very mature technology
 - Huge fab capacity, low costs
 - Large format screens
 - Very high manufacturing yields: 80-95%
- Flexible will have to
 - Develop a robust supply chain (materials, tools different from semi)
 - Go up yield curve
 - Lower production costs - occurs with great time and investment
 - Display/Search analyst - flexible will not be cost competitive with LCD until 2010

 A. H. Phipps and Associates
1000 Highway 101, Suite 100, San Carlos, CA 94068
www.ahp.com


Slide 20

[Leveraged off
semi. prod &
expertise]



IP Issues

- OLED IP is very segmented
 - Kodak and Cambridge Display Technology hold majority of patents, but there are many small players
 - IP gridlock is predicted: no one can produce without infringing someone's patent
 - Industry consolidation
 - Massive cross-licensing

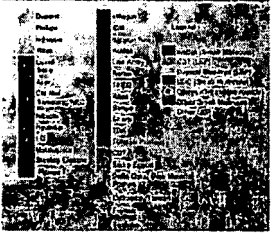
 A. H. Phipps and Associates
1000 Highway 101, Suite 100, San Carlos, CA 94068
www.ahp.com

Slide 21



Major Players

OLED Participants



- Large-cap companies are partnering up and are heavily invested
- ~ \$50M spent annually on OLED research

Image from Display Search, "Display Investor's Source"

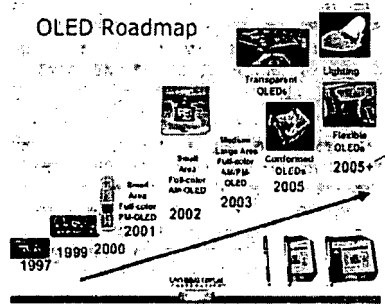
A. W. Peng and B. Hsiao
1380 Highway 9, Suite 100, San Carlos, CA 94066
www.awpeng.com

Slide 22



An Optimistic View

OLED Roadmap



Most likely > 2008

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www.awpeng.com

Slide 23



What is the 'Killer App'?

- Creative advertising
 - Huge banners and wraps, product labeling
 - Wireless capabilities allows for instant updating of permanent fixtures (Gyncon)
- Roll-up computers – the papyrus scroll
- Office applications
- Large area, lightweight displays for the home
- Feature-enhanced 'paper'

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1380 Highway 9, Suite 100, San Carlos, CA 94066
www.awpeng.com

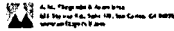
Slide 24



No Killer App identified

Keeping an Eye to the Future

- Market Research Reports: Flexible Display
 - iSuppli
 - US Display Consortium
 - DisplaySearch
 - Wave Report
- Applications Conferences
 - Flexible Microelectronics and Display Conference (2003: Phoenix)
 - Society for Information Display
 - Smart Objects
- Primary Research Conferences
 - Materials Research Society (SF, April 04)
 - SPIE
 - IEEE

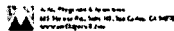


Slide 25



Conclusions

- Flexible display is an exciting new technology that is still maturing
 - Flexible circuitry is key, and may ultimately be more significant
- Market success for flexible displays will depend on finding new niches that exploit its features
 - LCD technology still has significant momentum and cost advantage
- Creative applications are waiting to be discovered
- Opportunities for RII in algorithm development will emerge with application development
 - Re-evaluate in 2005



Slide 26



Flexible circuitry is Key

SMART HANDOUTS: PERSONALIZED E-PRESENTATION DOCUMENTS

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ABSTRACT

A novel system is described that significantly enhances the usefulness of handwritten notes taken during a presentation by creating a multimedia document that includes scanned images of handouts, personal notes, and links to a multimedia recording of the presentation. Notes are linked to the e-presentation media with automatic content analysis without any special notes capture device. Layout segmentation and template matching automatically detects the presence of presentation handouts during scanning. Presentation-level and slide-level linking of handouts to e-media use text and image features from slides. Experimental results show 95% accuracy in linking of the scanned handouts to the e-presentation media.

1. INTRODUCTION

Many e-presentation capture systems have been developed [1, 2]. These systems capture audio and video, presentation slides, notes, and whiteboard data, resulting in media-rich documents. Today, capturing multimedia data is easier than it has ever been and the real challenge is in making it accessible to users. Most of today's e-presentation systems support web-based access and provide cross-indexing between slides and an audiovisual recording of a presenter. While a web-based e-presentation playback interface can be useful for people who are motivated to search, browse, and access recorded presentations and lectures, e.g., a student right before an exam, it is not as useful in a corporate environment.

When people look for specific information or review a presentation, their own personal notes are often excellent starting points for retrieval. In our more than four years of research and regular use of an e-presentation capture system in a corporate environment, we observed that even though an electronic note taking system was available, users generally preferred to take notes on presentation handouts.

In this paper, we present a method that allows a user to take notes on presentation handouts with a regular pen, and after the presentation is finished, scan the handouts and invoke a process that automatically creates a pdf file that contains links to a multimedia recording of the presentation. Referred to as a *Smart Handout*, this is a personalized e-presentation document which shows the presentation slides, notes, metadata, and has media links to the electronic presentation recording as shown in Figure 1. When a user needs to review what occurred when a particular slide was presented, he can simply click on a slide or a video key frame in the Smart Handout. This invokes the web-based presentation playback interface and starts the playback from the time associated with the slide or key frame. Additional metadata present on the handouts, such as the Q&A activity and key frames, helps the user recall the presentation and efficiently navigate to the point that interests her. The fact that the user does not need to access an additional interface for searching for

a particular presentation recording significantly reduces the effort needed to access e-media.

This paper describes a novel algorithm that automatically generates Smart Handouts. A new layout segmentation and template matching algorithm automatically detects whether a scanned document is a regular document or a presentation handout. A presentation matching algorithm, which is based on OCR and n-gram matching, retrieves the presentation recording where the slides in the handouts were presented. Linking of the scanned slides with slides captured in a presentation recording uses edge histograms. Users' handwritings on scanned slides is detected and segmented for better matching accuracy.

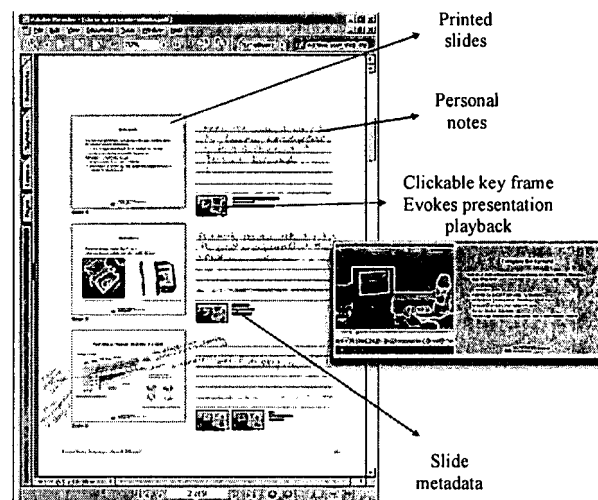


Figure 1. Example of a Smart Handout.

The rest of the paper is as follows. In the next section we give an overview of the related work in the literature. Section 3 presents our method for automatic generation of *Smart Handouts*. Experimental results and conclusions are given in Section 4 and Section 5, respectively.

2. RELATED WORK

There are e-presentation/e-learning capture systems described in the literature that allow cross-referencing of user annotations and notes [2]-[8]. In some of these systems, notes are entered on a computer or a PDA that timestamps each typed note [3][5]. For handwritten notes capture, Tablet PCs, PDAs, and special pads are used in systems such as [6][7]. These note-taking systems synchronize notes with the e-learning media, but require the use of specialized devices. These devices may not be accessible by all users at all times thus creating a usage barrier. In fact, a survey we performed of 21 participants revealed that

the majority (>80%) of people prefer to take notes on paper presentation handouts rather than on a laptop or a PDA.

Our method automatically creates personalized e-presentation documents without using any specialized notes-capture devices. A similar presentation access method is suggested in [4]. However, they do not present experimental results on automatically matching handouts to presentation recordings. This leaves utility of the DCT-based matching method they suggest an open question, particularly for matching of handouts that are printed in black and white. In contrast, we present experimental results that show how our method is suitable for matching slides printed in black and white, grayscale, and color, demonstrating that it's suitable for a practical implementation. Furthermore, we propose solutions for handout detection and slide segmentation, which is not addressed by the prior art.

In our earlier work [8], we presented a system that printed bar codes on handouts before a presentation took place. A slide image-matching algorithm mapped the bar codes onto the times when the slides were displayed. Our previous method required a special printer that assigned unique barcodes to each slide and saved the original source file. The slide images captured during a recording were matched to the original presentation slides. In this paper, we eliminate the need for bar codes and using a special printer. As a trade off, we no longer have access to the original document for slide matching (i.e., the PowerPoint file). This problem is overcome by segmenting and matching the scanned slides directly to the recorded slides. This significantly improves the usefulness since our new method can be employed with any e-presentation system that saves slide images.

3. SMART HANDOUT CREATION

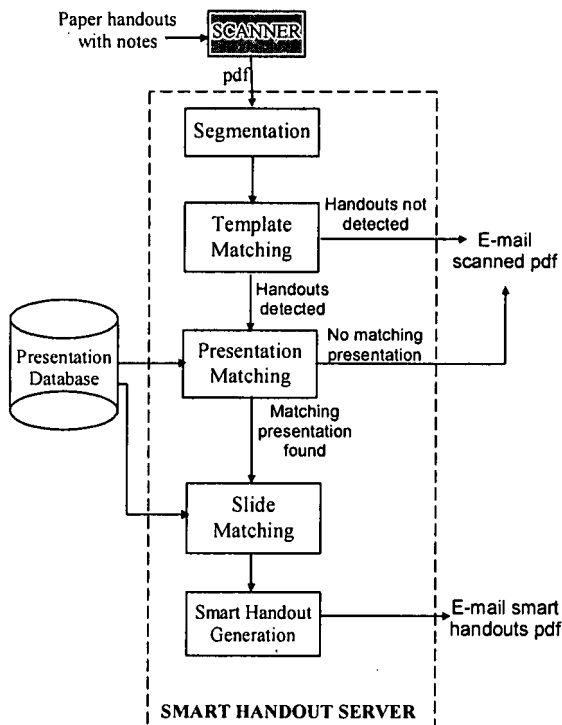


Figure 2. Smart Handout server processing

Our conference room is equipped with a PTZ camera, an omni-directional audiovisual capture device with 4 channel audio capture, a whiteboard capture system, and a presentation

recorder. The *Presentation Recorder* (PR) captures the video output of a presenter's laptop as it's routed to a projector. A presenter's screen images are captured once a second and every captured image is time-stamped and saved if it is significantly different than the previously captured image. These images are synchronized to the captured video via time stamps. Each PR image is OCR'ed and indexed with the extracted text. Moreover, for each slide, metadata such as slide duration and audio activity, which is based on changes in sound source direction, are computed.

After a presentation, if a user would like to have an electronic version of her notes, she inputs her e-mail address and scans the handouts on a regular scanner. A pdf file is generated from the scanned pages and passed to the *Smart Handout Server* as shown in Figure 2.

The server converts individual pages in the pdf document into JPEG images. Then, segmentation is applied to each page to detect possible slide regions. Commercially available presentation document authoring software, such as PowerPoint™ and FrameMaker™, support a limited number of layouts for printing handouts. Motivated by this, a template matching technique was developed that detects whether a scanned document is a presentation handout or a regular document. If the scanned document is not a presentation handout, the pdf containing only the scanned document is e-mailed to the user. Otherwise, the presentation matching step retrieves the relevant presentation recording, and matches slide images in the scanned handout to slides captured by the presentation recorder. Then, the scanned document is populated with e-media links and the resulting document is e-mailed to the user. The details of these processing steps are given in the following sections.

3.1 Segmentation

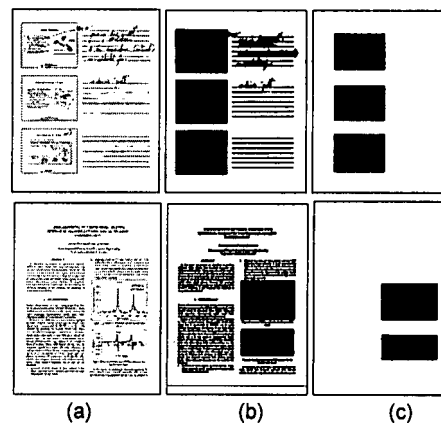


Figure 3. Slide candidate segmentation: (a) input images, (b) outer connected components, (c) candidate slide regions.

First a smoothing filter is applied to reduce half-toning effects that may occur after printing and scanning, followed by binarization with global thresholding. Examples of two scanned documents, one presentation handout document and one regular document, is given in Figure 3. Connected component analysis is applied to the document images to find the outer-most components, as shown in Figure 3.b. Slide handouts may contain regions that do not belong to the slides, such as a user's handwritten notes, a presentation title, and page numbers. Erosion with a resolution-dependent structuring element disconnects slide regions from any overlapping handwriting

segments. Then features of each connected region, i.e., height, width, width-to-height ratio, and compactness, are analyzed to eliminate non-slide regions. Figure 3.c shows examples of segmented slide region candidates in two input documents.

Currently, our system requires the document scan be performed using the automatic feed of the scanner, instead of using manual page-by-page scan. This ensures that all scanned pages of a presentation handout are placed in a single pdf file. As a side benefit, the scanned pages have minimal skew. Nevertheless, if page by page scan is desired, skew correction should be performed prior to segmentation.

3.2 Template Matching

In this step, segmented slide candidate regions are compared against 6 commonly used presentation handout layouts: 1, 2x1, 3x1, 2x2, 2x3, and 3x3 slides per page. Each scanned page is represented by a feature vector, $S(P_n) = \{\tilde{r}_n^1, \tilde{r}_n^2, \dots, \tilde{r}_n^{m_n}\}$, where P_n is the page n , m_n is the number of slide candidate regions on P_n , and $\tilde{r}_n^j = \{w_n^j, h_n^j, cx_n^j, cy_n^j\}$, where w_n^j and h_n^j are the normalized width and height of a candidate slide region on page n and, cx_n^j and cy_n^j are the x and y coordinates of the slide region relative to cx_n^1 and cy_n^1 , which are the coordinates of first region in the raster scan order. The same feature vector is also computed for each handout template T_x , $S(T_x) = \{\tilde{r}_x^1, \tilde{r}_x^2, \dots, \tilde{r}_x^{m_x}\}$. Then, a directed distance between $S(P_n)$ and $S(T_x)$ is computed as follows:

$$d(P_n, T_x) = \sum_{i=1}^{m_n} \min_{j \in S(T_x)} \left\{ \left\| \tilde{r}_n^i - \tilde{r}_x^j \right\| \right\}.$$

Some scanned pages, particularly the last pages, may contain fewer slides than that of the template T_x . Using the above distance measure, instead of a correlation based measure for example, ensures robust matching of scanned pages to the correct template regardless of the number of slide regions on a page. The matching handout template is found as the template that has the smallest directed distance to the scanned page. For a given input document, if 2/3rd of the pages match to the same template, the scanned document is identified to be a valid presentation handout. In that case, each slide in the handout is segmented out and numbered based on the page number and the raster scan order. This results in a collection of scanned slide images, $S = \{S_1, S_2, \dots, S_m\}$. These images are used for presentation and slide matching as described in the following sections. If the input document does not match to any of the handout templates, then further processing is not applied and the server e-mails the scanned document to the user, without modifying its contents.

3.3 Presentation Linking

In order to retrieve the presentation recording session where the scanned handouts were presented, we employ n-gram matching. Scanned slides are OCR'd and n-grams are formed with words that contain at least 4 characters. The n-grams are compared to n-grams of the text extracted from each recording session in the database. More details of this algorithm can be found in [8]. If there is more than one matching presentation recording, which may occur if the same slides were presented in more than one presentation session, then the recording with the most recent date and time is selected as the matching presentation.

3.4 Mapping of Slides with Handwriting

The segmented slide images from scanned handouts, $\{S_1, S_2, \dots, S_N\}$, are mapped to the slide images captured by the

Presentation Recorder in session i , $PR_i = \{I_{i1}, I_{i2}, \dots, I_{iM}\}$. Since each PR image, I_{im} , is time-stamped with tm at capture time, we can determine when each slide on the scanned handout was presented. Using this information, each slide is linked to the video stream.

We employ an edge histogram-based slide matching algorithm for finding matching I_{im} 's to S_n . In [8], we employed a similar slide matching algorithm to map PowerPoint slides to PR images, which yielded a high accuracy. Here, we map scanned slide images to PR images. In this case the difficulty is increased because of image degradation caused by printing and scanning and the existence of handwritten annotations.

To improve the slide matching accuracy, we identify regions that potentially contain handwriting and exclude them from the matching process. Given a slide image, text-like regions are identified by finding strong edges with the Canny edge detector, smearing the edges with a 64x2 smearing filter, thresholding, and performing connected component analysis. The connected components that do not possess a specified height and width ratio are filtered out as non-text regions. Usually, text regions with handwriting are less horizontal than machine-printed text regions. Furthermore, because letters are connected in handwriting more often than in machine print, the average height-to-width ratio of connected components in a handwritten text region is much smaller than that of machine print. Motivated by these, we compute fitted line Li in the direction of

the text region spread. We also compute $c_{av} = \frac{1}{N} \sum_{i=1}^N c_i$ and

$$c_i = \frac{h_i}{nc_i w_i}, \text{ where } N \text{ is the number of text boxes, } h_i \text{ is the}$$

height, w_i is the width, and nc_i is the number of connected components (corresponding to letters) in text box i , respectively. Finally, the text boxes that do not have horizontal spread,

$$|\theta(L_i)| \geq 10^\circ, \text{ or that have low height to weight ratio, } c_i < \frac{c_{av}}{2},$$

are marked as handwriting text regions. An example of handwriting detection in a slide image is given in Figure 4.

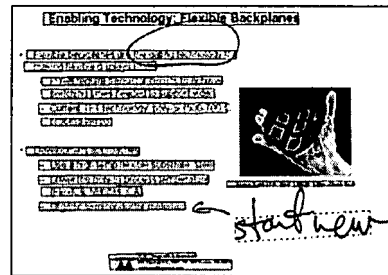


Figure 4. An example of handwriting detection on a slide.

The detected handwriting regions are ignored during slide matching, yielding a significant improvement in the matching accuracy. Note that our method cannot be used to detect other user markings such as arrows, lines, etc. Nevertheless, since our method is based on edge histograms, these markings do not affect matching accuracy as much as the edge-dense handwriting segments.

3.5 Smart Handout Composition

Once each slide on a scanned handout is mapped to one or more images captured by the Presentation Recorder, the final pdf document is composed by including video key frames and media links. Recall that the PR images are time-stamped and they are

synchronized with the video. First, video frames corresponding to these times are extracted from the video stream. Then, template matching results are used for determining the optimum positions for inserting video key frames in the scanned handouts. For each given handout template, the preferred locations for video key frames are designated in advance. Before inserting a key frame in the pdf file, luminance variance analysis is applied to the region to detect the presence of user's markings. If the luminance variance is lower than 16, then the key frame is inserted as an opaque image, if it is higher than 16, then, the key frame is inserted with 50% transparency so that the user's markings are visible. The Adobe Acrobat SDK is used for inserting key frames and links in the pdf file [9].

If the presenter shows a particular slide more than once then that slide is mapped to multiple PR images. In that case multiple video key frames are inserted for a given slide. Such an example is on the 3rd slide of the handouts shown in Figure 1. Each key frame is also linked to a CGI script that starts the video and slide replay in a web browser.

4. EXPERIMENTAL RESULTS

Our presentation database contains 343 recorded presentation sessions. The total number of screen images captured by the *Presentation Recorder* is 44958. All these images are time-stamped and indexed with the OCR output.

The test set is composed of 53 handout documents containing 1341 slides. These were printed before various presentations, distributed to several users for note taking, and collected afterwards for scanning. The handouts were printed using various layouts in PowerPoint (e.g., 2, 3, 4, 6, and 9 slides per page) in color, grayscale, and black&white. Some handouts contain slides with dark foreground on a light background and some others contain light foreground on a dark background. The paper handouts were scanned at 200 dpi binary on a device with an automatic sheet feeder.

The first set of experiments shows the accuracy of handout detection with template matching. The results are presented in Table 1. Handout detection was applied to 53 scanned handouts and 956 scanned document images in the UW database, which is a commonly used test set for document image analysis research. 100% of the handout documents and 99.7% of the regular documents are correctly classified. The documents that are incorrectly classified as handouts contain large tables that are similar in appearance to a PowerPoint handout layout.

Input doc. type	Number of documents	% of correct detection
Presentation Handouts	53	100%
Regular Documents	956	99.7%

Table 1. Handout detection results

After handout detection, each handout are matched against the 343 recorded presentations in the database using n-grams with n=2. The accuracy of presentation level matching is 100%. Once a presentation is identified that matches to a given handout, the segmented slide images are matched against all the *Presentation Recorder* images captured in that session. The retrieval results are presented in Table 2. 53 slide handouts are automatically segmented to obtain 1341 scanned slides. The total number of *captured presentation recorder images*, i.e. 6115, is significantly larger than the number of slides as these include many screen shots, such as videos and demos, which are not actual slides. The total number of *matching presentation recorder images* that are marked as ground truth items is 1474, which is still larger than the number of actual slides, because

some slides are shown more than once during the presentations. The total number of *correctly matched presentation recorder images* is 1406, yielding a 95% overall matching accuracy. As can be seen from the table, the handouts with 4- and 6-slide layouts are retrieved with a higher accuracy, 96% and 97% respectively, then the other handouts. Based on our observations, this is because of two reasons: the segmented slide regions are large enough to make an accurate match and when 4- or 6-slide-per-page layouts are used, users do not put markings in the slide region of the handout as often as they do when they use handouts with 2- or 3-slide-per-page layouts, which provides a better matching accuracy.

Template (number of slides per page)	Number of pres. handouts	Number of slides on handouts (S_n)	Total number of PR images (I_m)	Number of matching PR images (I_m)	Number of correctly matched PR images (I_m)	Prec.	Recall
2	12	173	1122	197	187	1	0.95
3	12	299	1751	344	328	1	0.95
4	11	308	1254	317	304	1	0.96
6	9	270	1037	292	284	1	0.97
9	9	291	951	324	303	1	0.94
Total/Ave	53	1341	6115	1474	1406	1	0.95

Table 2. Results of matching scanned handout slides to the screen images captured by the *Presentation Recorder*.

5. CONCLUSIONS

In this paper, we presented a new system for creating personalized e-presentation documents by using presentation handouts as templates and populating them with a user's handwritten notes and e-presentation media. Experimental results demonstrated the accuracy of techniques for creating the e-presentation document. Delivery of such personalized multimedia documents is a valuable alternative to web-based access and retrieval of e-presentation media.

6. REFERENCES

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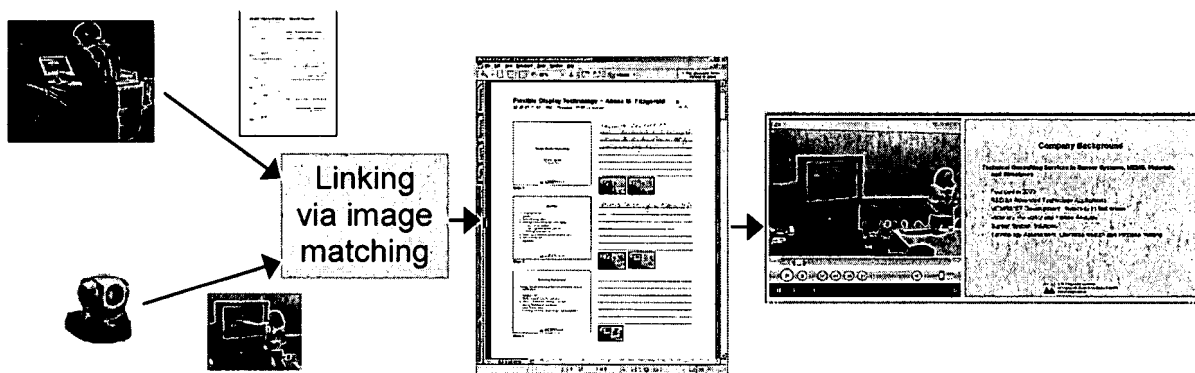


Figure 1